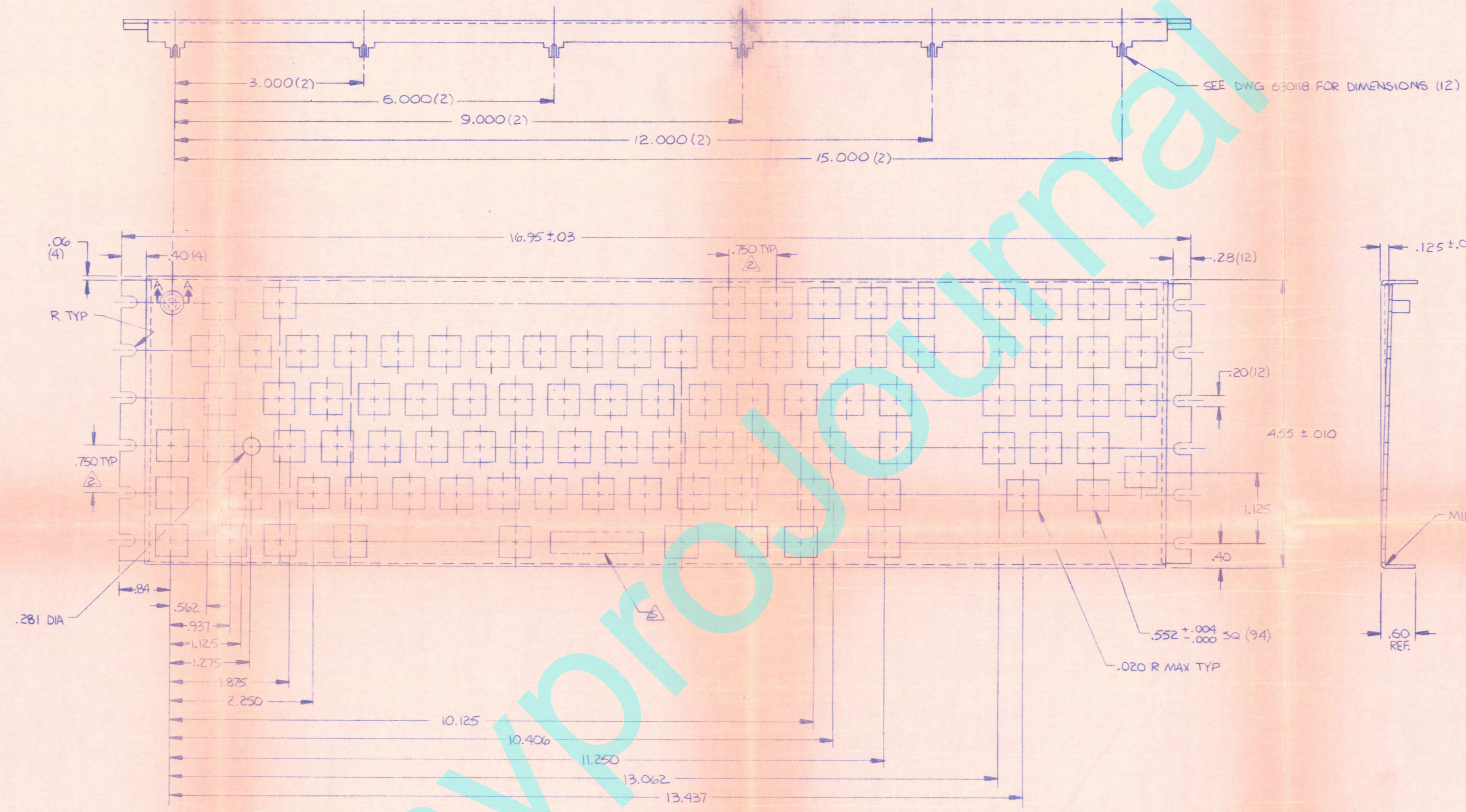
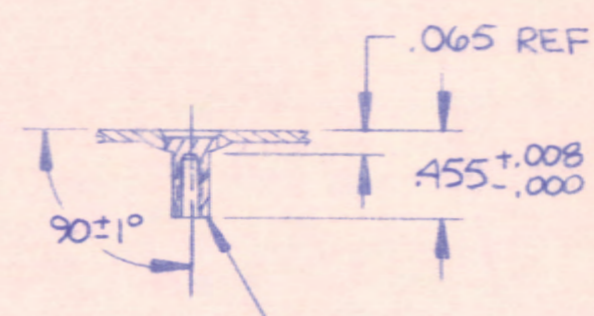


PART NO. 630183				ISSUE 5	
ECO. NO.	ZONE	REVISION	DATE	AUTH.	
R00814		RELEASE	4/1/82	11	
C-4642	B5,6	CORRECT SPACE BAR SWITCHES	4/1/82	11	
C-4652	B5,6	CHG SPACE BAR LAYOUT	4/1/82	11	
C-4661	C2,82	SEE ECN	4/1/82	11	
C-4669	C6	CHG DIM. ON .281 DIA LOC	4/1/82	11	

APR 29 1983



COMPANY CONFIDENTIAL
 MAXI-SWITCH CO.
 This document and each and all of the designs included herein are the exclusive property of Maxi-Switch Co. and are not to be copied, reproduced, transmitted, or otherwise used for any purpose whatsoever, acceptance in whole or in part, for any purpose whatsoever, acceptance of this document constitutes an admission of the ownership and property rights of Maxi-Switch Co. in this document and designs referred herein.



PEM SELF CLINCHING STANDOFF B50-632-14X (NO PLATING). THIS STANDOFF IS .438 LONG, THEREFORE A DIMPLE IS REQUIRED IN THE PANEL TO HOLD .455 OVERALL DIM. A .213 DIA HOLE IS REQUIRED FOR THE STANDOFF. NO PAINT IN THREADS AFTER PAINTING.

SECTION A-A

- NOTES:
1. REMOVE ALL BURRS & SHARP EDGES.
 2. TOLERANCE ON ".750 TYP" TO BE NON-ACCUMULATIVE.
 3. WARPAGE NOT TO EXCEED .020 T.I.R. END TO END, SIDE TO SIDE, OR CORNER TO CORNER.
 4. DIMENSIONS APPLY AFTER FINISH.
 5. STAMP P/N & REVISION IN AREA SHOWN, TOP SIDE OF PANEL APPROX 1/8 INCH HIGH.

DWG 630118 REQUIRED

TOLERANCES UNLESS OTHERWISE SPECIFIED		NAME PANEL	
FRACTIONS	DECIMALS	MATERIAL	
± 1/64	x ± .03	18 GA .0478 ± .004 CRS C-1018 COMM QUAL	
	xx ± .015	FINISH BLACK Z/NK OR BLACK	
	xxx ± .005	E" COAT PER MAXI PS911	
DO NOT SCALE DRAWING		DRAWN BY: R. Haberman	DATE: 8/5/82
		APPR. BY: [Signature]	DATE: 8/1/82
		SHEET OF	PART NO. 630183
		ISSUE 5	

2160173
 2160150
 USED ON 130430

Maxi-Switch Co.
 MINNEAPOLIS, MINN. 55433